

Presentation Two



Department of Mechanical Engineering

RGB Flow Sensor Team

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Project Description

The purpose of this project is to create a red, green, blue (RGB) light system in order to illuminate flow so that a camera can detect the flow. The system must have three separate channels that control the different colors individually and must operate within a \$1000 budget.

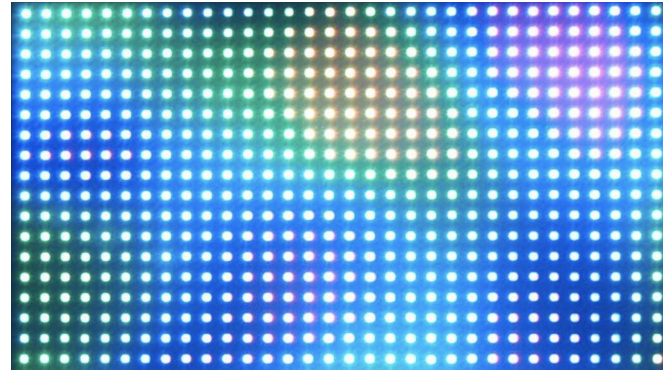


Figure 1: LED array

Project Description: Black Box

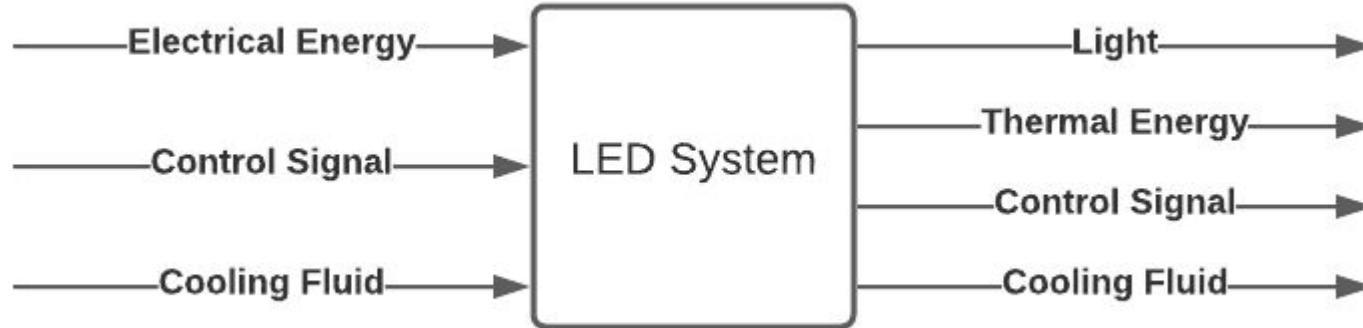


Figure 2: LED Black Box

Project Description: Functional Model

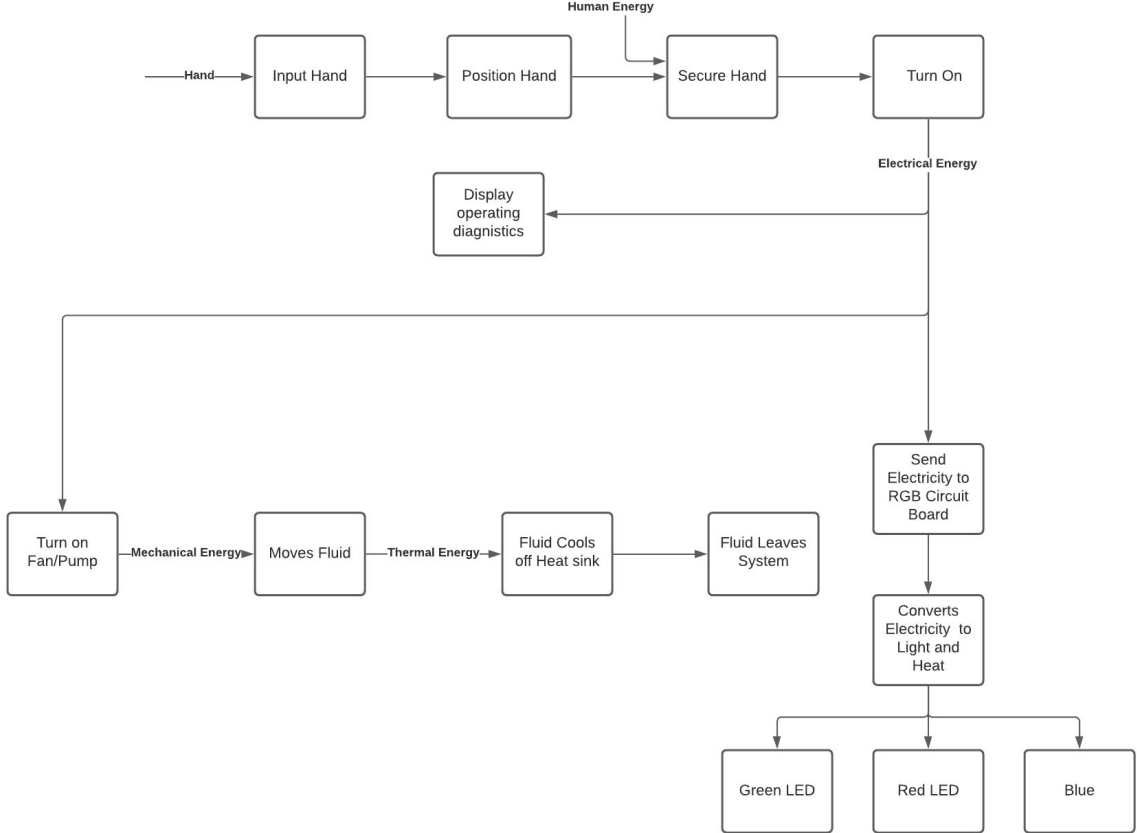
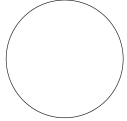

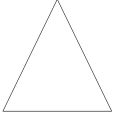



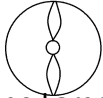




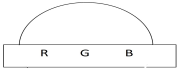
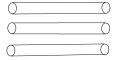

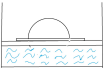
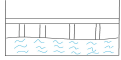


Figure 3: Decompositional Model

Concept Generation

Table 1: Morphological Matrix

LED Housing	 Circular	 Rectangular	 Triangular	 Lego
Cooling	 Many Small	 Some Medium	 One Large	 Coolant
Packing	 Tight	 Loose	 Bayern	 RGB Chip
Heat Sink	 Pin Fin	 Rectangular Fin	 Coolant Reservoir	 Fins and Reservoir

CV #1

Benefits:

- Stronger Light Intensity
- Good cooling

Disadvantages:

- Manufacturing cost
- Manufacturing

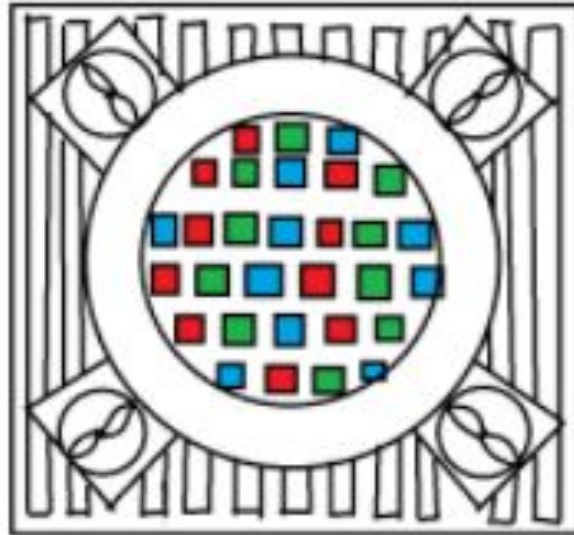


Figure 4 : CV #1

CV #5

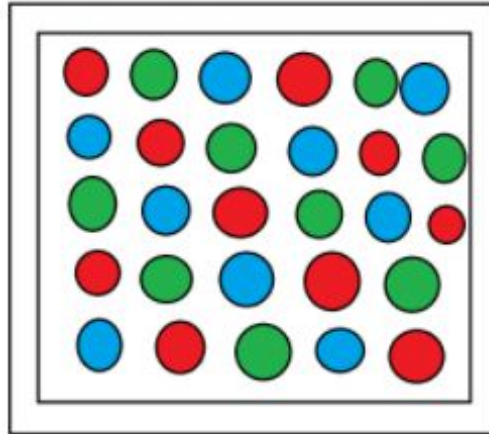
Benefits:

- Good light Intensity
- Easy Manufacturing
- Lower Manufacturing cost
- Durability

Disadvantages:

- Cooling
- Safety

Front view



Back view

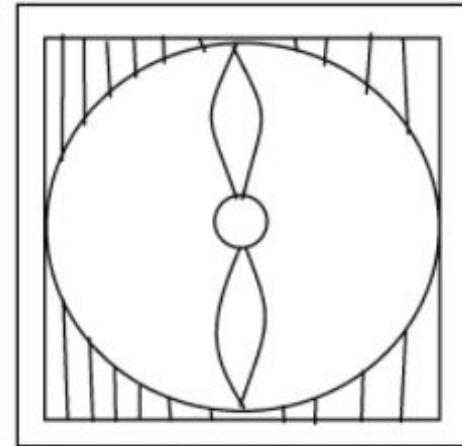


Figure 5 : CV #5

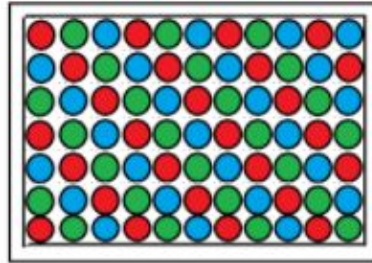
CV #8

Benefits:

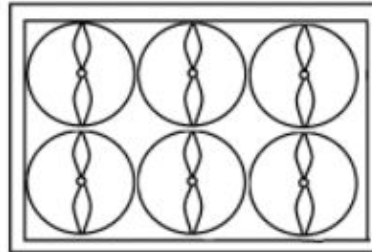
- Easier manufacturing
- Manufacturing cost low
- Light intensity good

Disadvantages:

- Harder to assemble more fans
- Lower durability



Front view



Back view

Figure 6: CV #8

Concept Evaluation

Table 2: Pugh Chart

		Concepts							
Selection Criteria		1	2	3	4	5	6	7	8
Cost	Datum	-	-	-	+	-	-	-	s
Light Intensity		-	-	s	+	s	-	-	+
Durability		-	-	s	s	-	-	-	s
Size		-	-	-	+	-	-	-	+
Cooling Performance		+	+	+	-	+	+	+	s
Safety		+	+	+	s	+	-	-	s
Total +			2	2	2	3	2	1	2
Total -			4	4	2	1	3	5	0
Total s			0	0	2	2	1	0	4
Scores		0	-2	-2	0	2	-1	-4	2

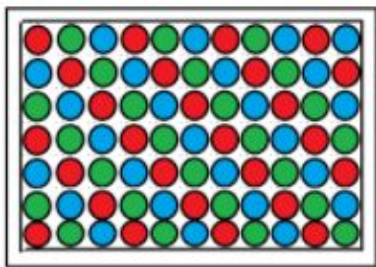
Concept Evaluation

Table 3: Decision Matrix

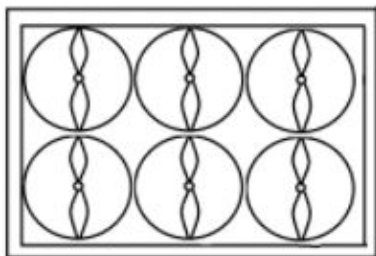
	Weights	CV 1		CV 5		CV 8	
		Raw Score	Weighted Score	Raw Score	Weighted Score	Raw Score	Weighted Score
Cost	20%	4	0.8	7	1.4	6	1.2
Light Intensity	30%	8	2.4	6	1.8	6	1.8
Durability	10%	6	0.6	7	0.7	5	0.5
Size	5%	6	0.3	8	0.4	8	0.4
Cooling Performance	20%	6	1.2	5	1	8	1.6
Safety	15%	6	0.9	6	0.9	6	0.9
Total		36	6.2	39	6.2	39	6.4
Relative rank			3		2		1

Final Design Choice

CV#8



Front view



Back view

Figure 6: CV #8

Rough CAD

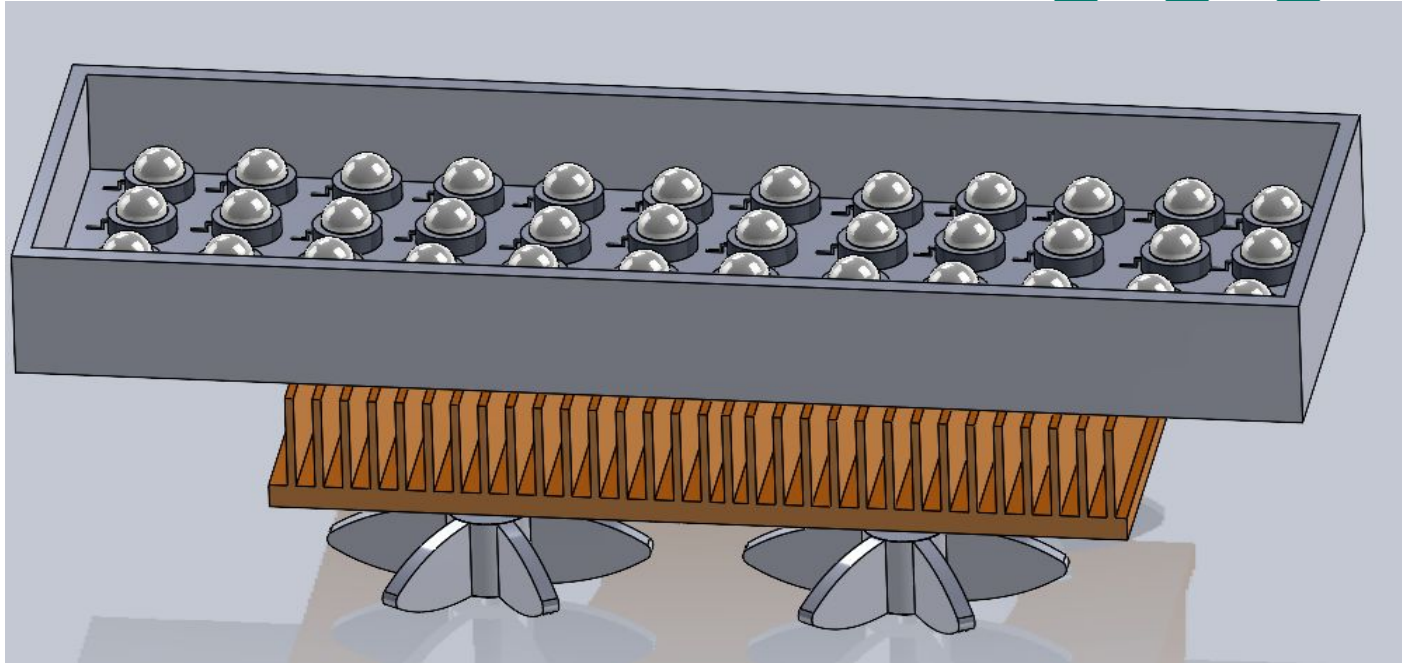


Figure 7: Rough CAD Model

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LED Selection



Figure 8: Cree Xlamp XM-L Color

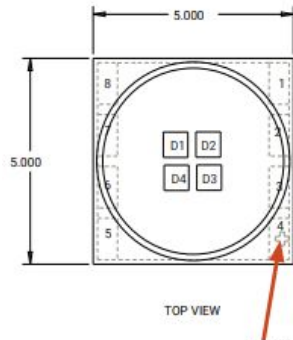


Figure 9: LED top view with pin layout

- Small surface mounted LED with a high efficacy.
- 25 mm² allows for tightly compacting the LEDs in order to collimate the Light
- 111 Lm/W at peak conditions is highly efficient for this size of LED
- Contains a Red , Green ,Blue and White channel

Preliminary Circuit Design

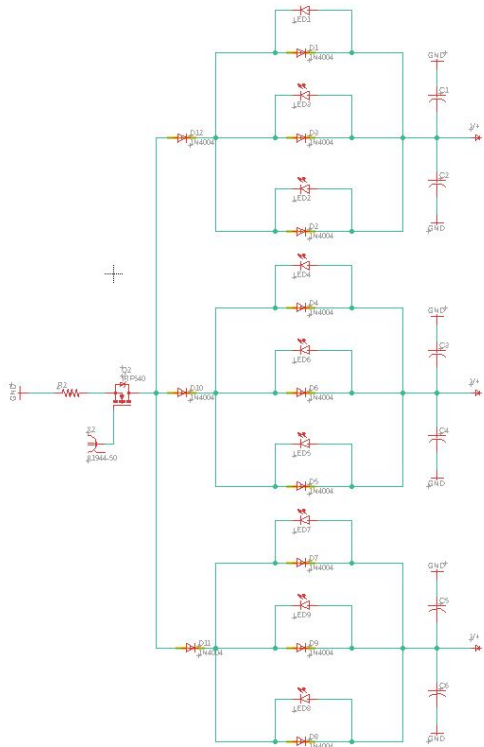


Figure 10: Full circuit Sample

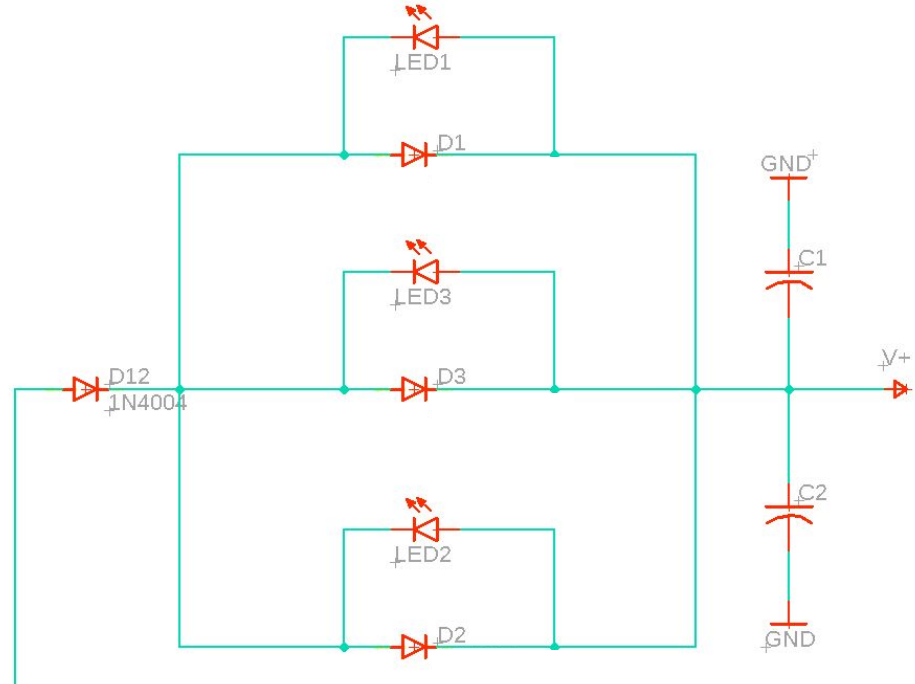


Figure 11: Single Channel Sample

Budget Planning

Table 4: Bill of Materials

No.	Qt.	Name	Function	Cost
1	75	LED chip	Convert the electrical energy into light	\$300
2	1	Heat sink	Fill gaps between the fan and cooling part, make cooling more efficient	\$52
3	3	Fan	Push air and keep cooling	~\$150
4	1	Circuit board	Control the system	~\$150
5	3	BNC I/O port	Cable Input port for the TTL signal	\$5
6	3	Rectifier Diode	Keep the current from flowing in reverse through the LEDs	\$2
7	1	Mosfet	An N-Channel power mosfet to stabilize the pulse input.	\$5
8	1	Resistors	Circuit component	\$1
9	6	Capacitors	Circuit component	\$15
10	1	Housing	Hold the system together	\$30
Total Budget (\$1000)				\$705

- Roughly 70% of the total budget will go to the final solution.
- The Fan and Circuit Board costs are mostly unknown at the moment and were set to a high value until decided upon.
- As a contingency for shipping costs 10% of the budget will be set aside (\$100).
- The remaining 20% of the budget will be used in case of part failures.



QUESTIONS?